

# TECHNICAL DATA SHEET

## **JOKISCH MONOS ATOS A2S** (Jokisch Alu-N)

Metalworking oil for universal processing.

**Characteristics: Evaporates without residue**

### APPLICATION

Metalworking oil for chipless machining of non-ferrous metals, particularly aluminum and the metal-cutting machining of aluminum. Almost residue-free evaporating metalworking oil.

All non-ferrous metals, e.g. aluminum casting, die casting, cast- and redbrass aluminum and its alloys, copper and its alloys, zinc and its alloys, etc.

### CHARACTERISTICS

The good evaporation properties reduce the effort of cleaning after processing.

Due to the low viscosity, low consumption and therefore cost-saving operation.  
(Can be used in pumping systems)

### TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MONOS ATOS A2S
Kin. viscosity at 40°C	mm <sup>2</sup> /s	ASTM D 7042	4
Density at 20°C	g/cm <sup>3</sup>	DIN EN ISO 12185	0,76
Flash point	°C	DIN ISO 2592	72

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this.

### STORAGE

Storage temperature: 5 – 40°C  
Storage time: 36 months