JOKISCH MONOS ATOS M4B (Jokisch Special Cutting Oil S 94)

Mineral oil based metalworking oil for severe machining.

APPLICATION
High-performance cutting oil for severe machining of high-alloyed steel with increased stability.
In addition to its use in non-rusting steels and non-ferrous metals, it also exhibits excellent results in the machining of chromium-nickel steel, titanium, manganese carbon steels. Excellent for drilling, tapping, grinding, grooving, sinking, turning milling and forming.

CHARACTERISTICS
Operates extremely economically with minimum tool wear and prevents the formation of built up edges.

Long tool life and optimum workpiece quality at high cutting speeds are the result.

TECHNICAL SPECIFICATIONS

<table>
<thead>
<tr>
<th>UNIT</th>
<th>METHOD</th>
<th>JOKISCH MONOS ATOS M4B</th>
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</thead>
<tbody>
<tr>
<td>Kin. viscosity at 40°C</td>
<td>mm²/s</td>
<td>ASTM D 7042</td>
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<tr>
<td>Density at 20°C</td>
<td>g/cm³</td>
<td>EN ISO 12185</td>
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<tr>
<td>Flash point</td>
<td>°C</td>
<td>DIN EN 57</td>
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</tbody>
</table>

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this.

STORAGE

Storage temperature: 5 – 40°C
Storage time: 36 months