

TECHNICAL DATA SHEET

JOKISCH MONOS MIKO S3S (Jokisch Air-Cutting-Oil)

Special cutting fluid for medium machining with air mist systems.

APPLICATION

Transparent micro lubricating oil which has been specially developed for the application with a minimal quantity cooling lubricant system.

This results in an optimum cooling lubricant for cutting processes.

Excellent for drilling, tapping, milling, sawing, etc.

Suitable for copper- and non-ferrous metal processing.

CHARACTERISTICS

The application is carried out with the aid of a minimum quantity cooling lubrication system and allows adjustments of the quantity and the targeted spraying direction so that the oil is consumed at the cutting edge.

TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MONOS MIKO S3S
Kin. viscosity at 40°C	mm ² /s	DIN 51 562	40
Density at 20°C	g/cm ³	DIN EN ISO 12185	0,835 - 0,845
Flash point	°C	DIN ISO 2592	161

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this

STORAGE

Storage temperature: 5 – 40°C

Storage time: 36 months

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